

# VARIO M 42



The wear resistant tips made of HSS-M 42 paired with a variable tooth pitch are especially suitable for vibration-susceptible sawing applications with multiple cuts. The basis is formed by backing material, with a chrome content of 4%, exclusively developed for WIKUS.

- for profile and bundle cutting
- for multiple cuts
- for small and medium work piece dimensions
- for all steels up to 45 HRC



## Item-Group 528 VARIO M 42 (68-69 HRC)

Dimensions width x thickness		Tooth pitch $T_z$ in teeth per inch (tpi) Raker set					
		3-4	4-6	5-8	6-10	8-12	10-14
mm	Inches						
6 x 0,65	1/4 x 0,025				S		S
6 x 0,90	1/4 x 0,035						S
10 x 0,90	3/8 x 0,035						S
13 x 0,50	1/2 x 0,020					S	S
13 x 0,65	1/2 x 0,025				S	S	S
13 x 0,90	1/2 x 0,035				S	S	S
20 x 0,90	3/4 x 0,035		S	S	S	S	S
27 x 0,90	1 1/16 x 0,035	S	S	S	S	S	S
27 x 1,10	1 1/16 x 0,042		S				
34 x 1,10	1 3/8 x 0,042	S	S	S	S	S	
41 x 1,30	1 5/8 x 0,050	S	S	S	S		
54 x 1,30	2 1/8 x 0,050		S				

Tooth form: S = raker tooth