

Minicrop

Ironworker - one cylinder punching machine with 4 work stations:

- Punching
- Notching
- Shear for flat bars shear L profiles
- Cutting of \varnothing and ∇ bars

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Shear for flat bars	10" x 3/8" 8" x 1/2"
Punching	\varnothing 1-1/16" x 1/2"
Shears for section iron L at 90°	3" x 3" x 5/16"
Rectangular notching	2 1/2" x 2" x 1/4"



Punching station



Monoblock body and sandwich structure



Blade-holder Adjustment



Punching \varnothing 1-1/6" x 1/2"
Quick change punch



Adjustable Stripper



Accurate positioning table with removable front for L-punching, leg down

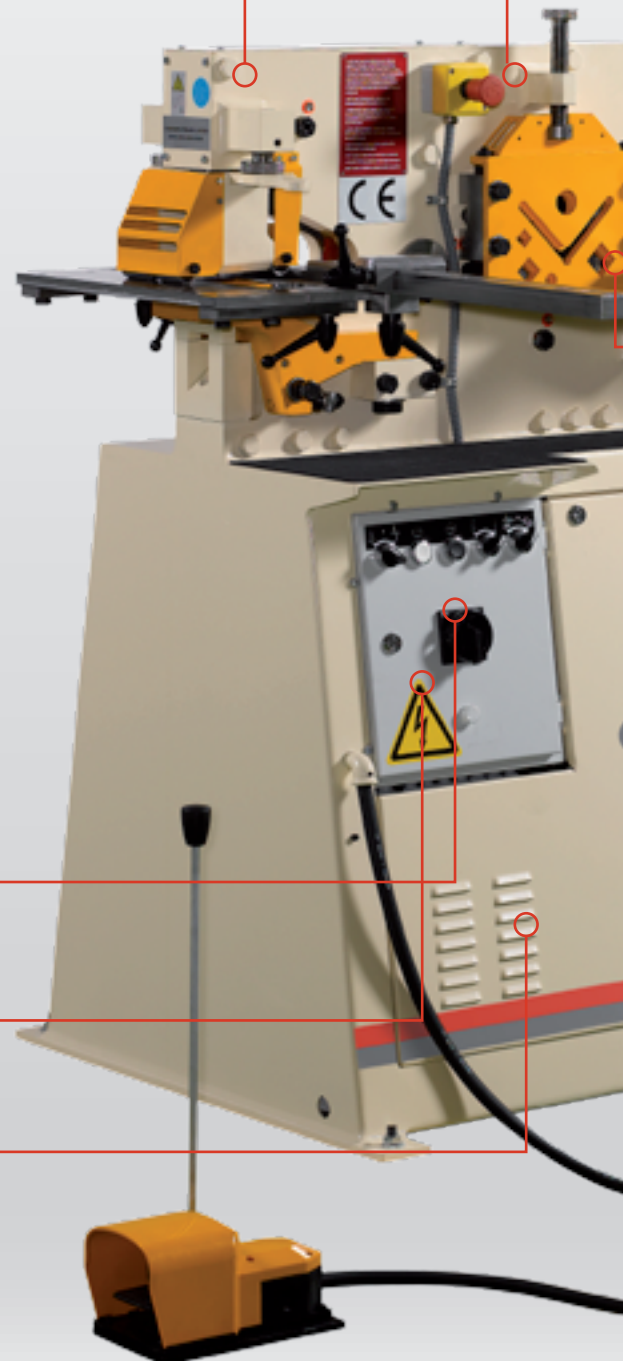


Goose neck die-holder for punching of L and I sections in legs and web

Manual selector switch / electrical limit switch

"Inching" selector switch

Easily removable door to access hydraulic unit



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Angle cutting station

Angle shearing without loss of material.
Wide range of openings for \varnothing and \square

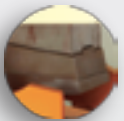


L cut up to 3" x 3" x 5/16" without any waste of material or bars
Material clamping guide



Notching station

Rectangular notching with table.
This station can also be used for tube notching, triangular notching, etc.



End switches for travel setting



Flat bars cutting station

Shearing of flat plate up to 10" x 3/8"
Shearing of an L-leg at 45°



Material clamping guide



Guided table for flatshearing



Adjustable play between flatbar blades



GEKA
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- World leader in punching and shearing solutions
 - Worldwide distribution network
 - Proven quality, design and craftsmanship
 - Continuous innovation
 - Complete after sales service
 - Great versatility that includes the highest range in accessories and optional equipments in the market
 - The only machine fully produced and manufactured in the European Union
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