

Bendicrop

Metal fabricators and construction companies often have to perform simple bending operations. **GEKA** has developed the **BENDICROP** model which, in addition to the cutting, punching and notching stations L, Ø, ▧, ▨, holds a permanently fitted bending station with a capacity of up to 4" x 3/8". Furthermore, it is fitted with a system to reduce deformation when shearing flat bars.

The **BENDICROP** model is provided with an automatic length stop and is delivered with two V-shaped bending dies of 1 1/2" and 2 1/2".

BENDICROP 50

SHEAR FOR FLAT BARS

Shearing capacity	14" x 3/8" [2°] / 14" x 1/2 mm [5°]
Length of blades	14"
Cut of an L -leg at 45°	2 1/2"
Working height	31 7/8"

SHEAR FOR SECTION IRON

L at 90 °	3" X 3" X 5/16"
L at 45°	-
Round bar Ø	1 3/8"
Square bar ▧	1 1/4"

NOTCHING

Plate thickness	3/8"
Angle of	4"
Depth	3 1/2"
Width	1 9/16"

PUNCHING

Punching power	55 Ton
Maximum capacity	Ø1 1/4" x 1/2" / Ø1-1/16 x 1/2"
Throat	7"
Working height	38 3/8"

BENDING ATTACHMENT

Maximum capacity	4" x 3/8"
------------------	-----------



Angle cutting station



L cut up to 3" x 3" x 5/16"
without any waste of material or burrs
Material clamping guide



Angle shearing without loss of
material. Wide range of openings
for \varnothing and \square

Bending station



Permanent bending station is
compliant with EU standards

Punching station



Monoblock body and sandwich
structure



Blade-holder adjustment



Punching \varnothing 1-3/32" x 1/2"
Quick change punch



Adjustable stripper



Accurate positioning table with removable
front for L punching, leg down



Gooseneck die-holder for punching of L
and \square sections in legs and web



Bendicrop

Flat bars cutting station

Shearing of flat bars up to 14" x 1/2".
Shearing of an L -leg at 45°



Material clamping guide



Guided table for flatshearing



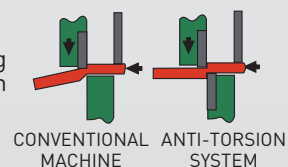
Adjustable gap between flat blades



Automatic length stop included



Anti-torsion system for flat bar shearing
without deformation



Notching station

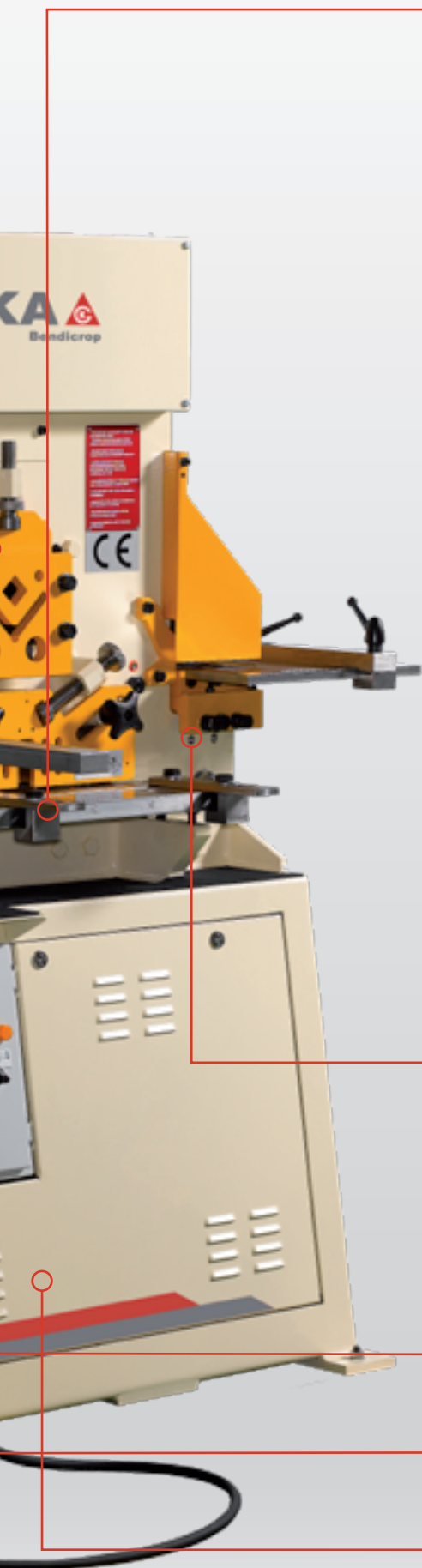
Rectangular notching with table.
This station can also be used for tube
notching, triangular notching, etc.



Manual selector switch / electrical limit switch

"Inching" selector switch.

Easily removable door to access
hydraulic unit



- 
- World leader in punching and shearing solutions
 - Worldwide distribution network
 - Proven quality, design and craftsmanship
 - Continuous innovation
 - Complete after sales service
 - Great versatility that includes the highest range in accessories and optional equipments in the market
 - The only machine fully produced and manufactured in the European Union
 - All GEKA machines are special order. GEKA is the only ironworker that you can customize to fit your needs

www.geka.es

Distributor